

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

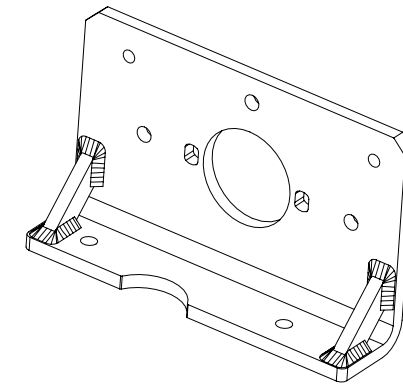
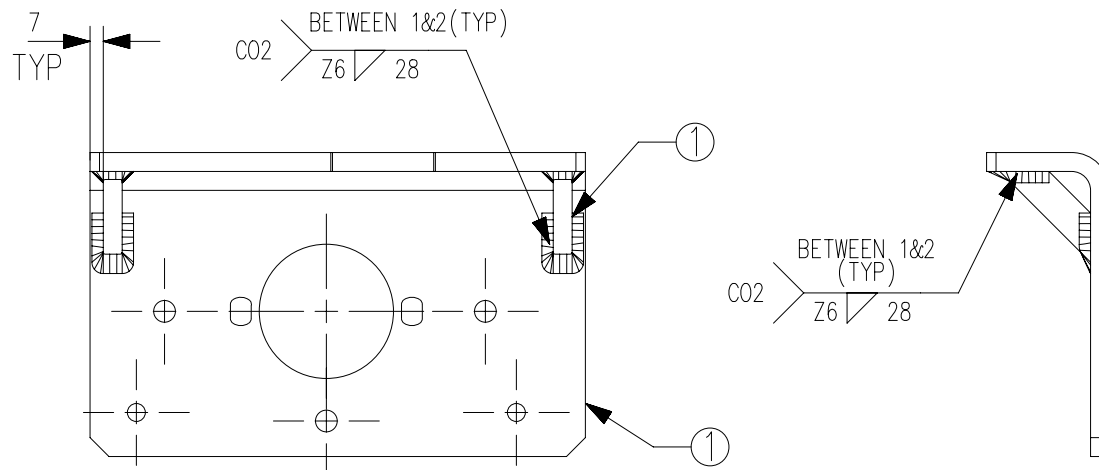
THIS DRAWING IS A SOLE PROPERTY OF M & M I t d. IT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT THEIR CONSENT

D

C

B

A



FOR REFERENCE ONLY

NOTE:

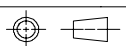
- 1.CO2 WELDING AS PER M&M STD FEG 000 600
- 2.REMOVE SHARP EDGES & BURRS
- 3.PRETREATMENT : 7 TANK Zn PHOSPATE COATING
- 4.SURFACE TREATMENT: BLACK POWDER COATING WITH 50 MICRON DFT AS PER M&M STD PS 622
- 5.HOLE ID SHOULD BE FREE FROM WELD SPATTERS BURRS.

WELDING BETWEEN THE PARTS	WELDING DETAILS(MM)	
	THICKNESS	LENGTH
1&2	6	248

2	006520498U01	PLATE RIB	2	REFER INDIVIDUAL DRAWING
1	006528142U01	BRACKET PROP SHAFT MOUNTING	1	
S.NO	PART NO	DESCRIPTION	QTY	MATERIAL

--	--	--	--	--	--	--	--
ER24I0000009	AA	--	BRACKET DRAWING REVISED	SRM	SRM	SKS	11.11.24
ER/ECN NO	C/L	LOC	REVISIONS	DSR	CKR	APR	DATE

REF PART NO: 006520497U11

UNSPECIFIED TOLERANCES FOR PART		SURFACE FINISH SYMBOLS:ISO-1302		 MAHINDRA & MAHINDRA LTD. FARM DIVISION, INDIA					
FORMING TO FORMING	UPTO 500 ±0.5 ABOVE 500 ±0.8	WELDING SYMBOLS:IS813							
CD BETWEEN HOLES	IN ONE PLANE ±0.2 IN DIFF PLANES±0.5	REMOVE ALL SHARP CORNERS & BURRS							
FORM TO PIERCE	±0.5	DO NOT SCALE ALL DIMENSIONS ARE IN mm	<SC> COUNT : 0		NAME	DATE	PROJECT CODE:		
HOLE SIZES	+0.2/-0		<CC> COUNT▽: 0		DSNR	13-03-2018	ER NUMBER:		
SLOT SIZES	±0.8		WEIGHT(kg) :		CHKR	13-03-2018	DESCRIPTION :		
FLANGE WIDTH	+1.0/-0.7		S/F AREA(cm²): 0		APPR	13-03-2018	BRACKET ASSY PROPELLER SHAFT BEARING MOUNTING		
JOGGLE DEPTH	+0.3/0		MATERIAL:				PART NUMBER :		CL:
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY			REFER BOM				006528143U11		AA
GENERAL TOLERANCES	UP TO 300 ±0.8 ABOVE 300 ±1.0			DWG.SIZE : A4		SCALE : 1:1		SHEET: 1 OF 1	
ANGULAR TOLERANCE	±1°								

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

COMPUTER GENERATED DRAWING

4